

CS-150 Series

Cast Iron Wet-Seal 1-1/2" x 1-1/4" Centrifugal Spray Pump

Installation and Operation Manual

WARNING: USE OF THIS PRODUCT FOR ANY PURPOSES OTHER THAN ITS ORIGINAL INTENT, ABUSE OF THE PRODUCT, AND/OR MODIFICATION TO THE ORIGINAL PRODUCT IS STRICTLY PROHIBITED BY JOHN BLUE COMPANY. JOHN BLUE COMPANY RESERVES THE RIGHT TO DENY WARRANTY OR LIABILITY CLAIMS IN ANY/ALL SITUATIONS INVOLVING MISUSE, ABUSE OR MODIFICATION.

THE ORIGINAL INTENT OF THIS PRODUCT DOES NOT INCLUDE USE WHERE THE MAXIMUM ALLOWED PRESSURE OR TEMPERATURE IS EXCEEDED, AND IT DOES NOT INCLUDE APPLICATIONS UTILIZING FLUIDS THAT ARE NOT COMPATIBLE WITH THE PRODUCT'S COMPONENT MATERIALS. DO NOT USE THIS PRODUCT WITH FLAMMABLE OR COMBUSTIBLE FLUIDS SUCH AS GASOLINE, KEROSENE, DIESEL, ETC... FAILURE TO FOLLOW THIS NOTICE MAY RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE AND WILL VOID THE PRODUCT WARRANTY. IF IN DOUBT ABOUT YOUR APPLICATION, CONTACT YOUR STOCKING DEALER OR THE JOHN BLUE TECHNICAL STAFF AT 1-800-253-2583.

WARNING: This product can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov.

SAFETY PRECAUTIONS: EQUIPMENT SHOULD BE OPERATED BY RESPONSIBLE PEOPLE. A CAREFUL OPERATOR IS THE BEST INSURANCE AGAINST AN ACCIDENT. FILL SYSTEM WITH WATER FIRST AND CHECK FOR LEAKS – REPLACE HOSES WHEN WORN OR CRACKED.

The CS-150 Centrifugal spray pump is available in three configurations, details of each configuration are outlined on the proceeding pages, the four configurations are:

- 1.) Shaft Drive (P/N: CS-150)
- 2.) Hydraulic Drive (P/N: CS-150-HY)
- 3.) Hydraulic Drive with Motor Protection (P/N: CS-150-HYR)
- 4.) Gas Engine Drive (P/N: CS-150RG)

Pump Specifications and Performance:

Max flow: 150 gpm @ 3750 RPM ***
 Max pressure: 80 psi @ 3750 RPM ***

• Shaft Size 5/8" Outer Diameter (CS-150)

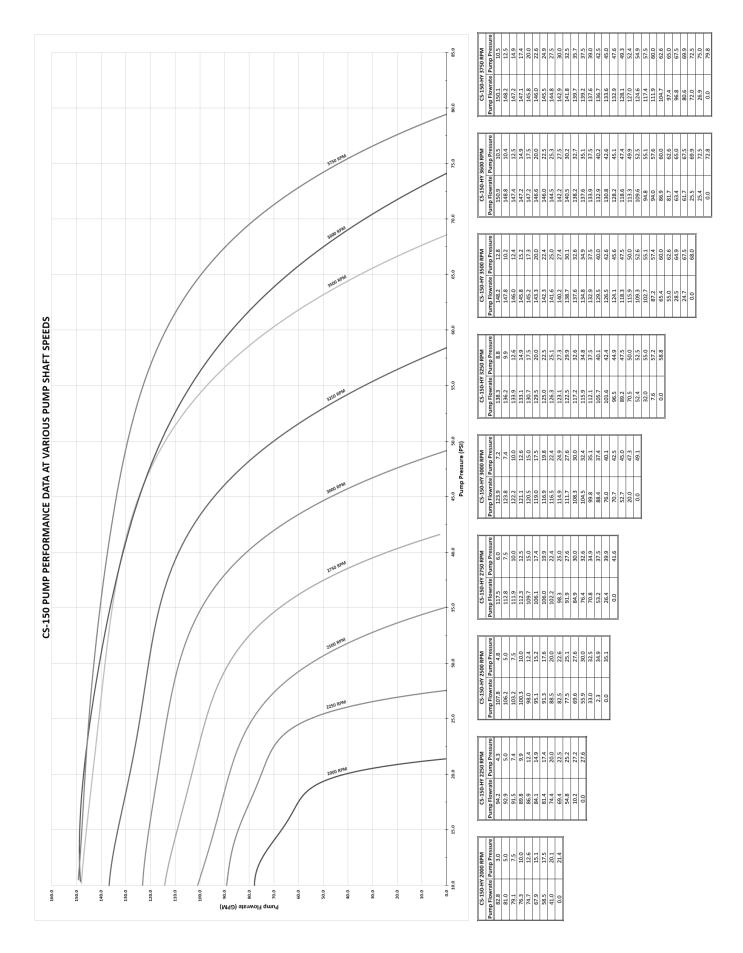
1/2" Inner Diameter (CS-150-HY & CS-150-HYR)

3/4" Inner Diameter (CS-150RG)

Pump Inlet Port Size: 1-1/2" FPT & 220 Flange Inlet
Pump Outlet Port Size: 1-1/4" FPT & 200 Flange Outlet

12-M-71 1 Rev. 10/2024

^{***} Performance values documented under optimal settings and conditions.



1.) Shaft Drive Configuration (P/N: CS-150):

Installation:

This configuration is designed to drive the pump via a pulley system mounted on the pump drive shaft.

For hydraulic motor fitment, you must order a "-HY" or "-HYR" pump for use.

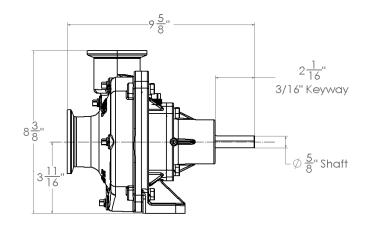
** Note that any plumbing must be supported so that its weight does not hang off the pump, this will void the warranty.

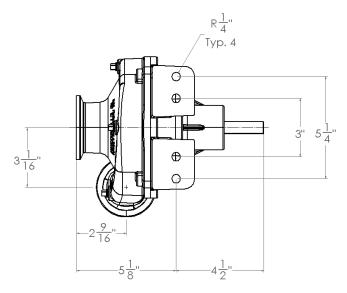
Storage:

After use, flush the pump with a solution that will neutralize the fluid you have been pumping, and then drain, then fill the pump with RV antifreeze for storage.

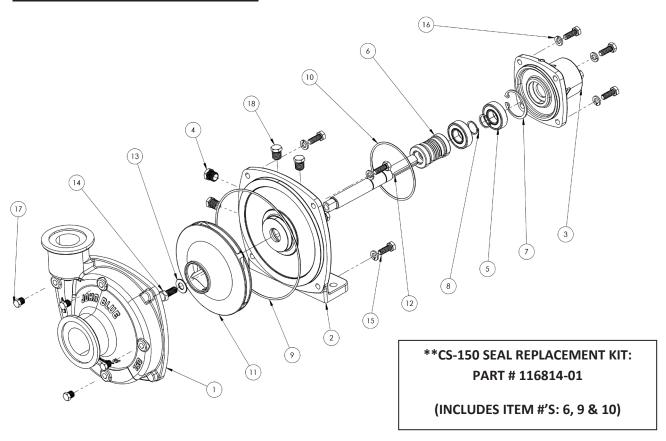
Maintenance:

Inspect the seal reservoir fluid level using the sight window, the fluid level should be above the middle of the window. If the fluid is dirty, drain the pump by vacuum or turning upside down, then replace with 50/50 premixed ethylene glycol antifreeze. If fluid is cloudy, impeller side seal may be leaking.





CS-150 Pump Components:



Item	Description	Part #	Qty
1	VOLUTE, 150 SPRAY PUMP, CW	116380-01	1
2	PEDESTAL, 150 SPRAY PUMP	116381-01	1
3	BEARING HOUSING	116382-01	1
4	1/4" NPT WINDOW SIGHT	116384-01	1
5	0.75 ID X 1.625 OD X 0.4375 W SEALED BALL BEARING	116385-01	2
6	DOUBLE SEAL, VITON, 3/4" SHAFT	116386-01	1
7	1-5/8" BORE INTERNAL RETAINING RING	116387-01	1
8	3/4" EXTERNAL RETAINING RING	116388-01	2
9	2-166 O-RING, VITON	116389-01	1
10	2-152 O-RING, BUNA-N	116390-01	1
11	CS-150 POLY IMPELLER BODYCS-150 POLY IMPELLER ASSY	116595-91	1
12	CS-150 STRAIGHT SHAFT	116596-01	1
13	3/8 FLAT WASHER, 18-8	54-9003	1
14	3/8-24 X 7/8 HHMB, STAINLESS	90649	1
15	5/16-18 X 7/8 HHMB, PLATED	91013	8
16	5/16 LOCK WASHER - PLATED	93023	8
17	1/8 NPT PIPE PLUG, HEX DRIVE	A-29	4
18	1/4 NPT PIPE PLUG, HEX DRIVE	C-431-B	3

2.) Hydraulic Drive Configuration (P/N: CS-150-HY):

Installation:

This configuration is designed to drive the pump via a hydraulic motor.

** Note that any plumbing must be supported so that its weight does not hang off the pump, this will void the warranty.

Storage:

After use, flush the pump with a solution that will neutralize the fluid you have been pumping, and then drain, then fill the pump with RV antifreeze for storage.

Maintenance:

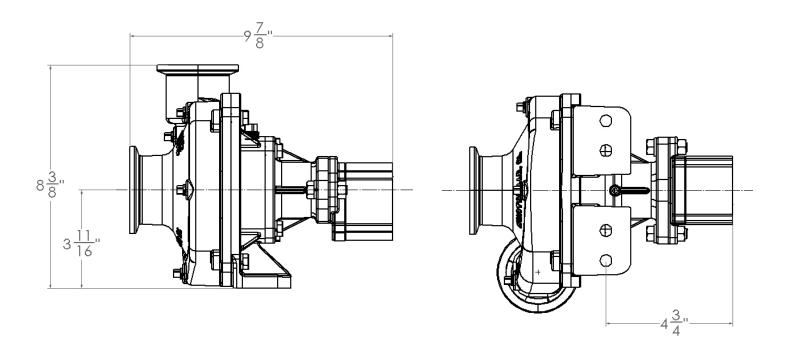
Inspect the seal reservoir fluid level using the sight window, the fluid level should be above the middle of the window. If the fluid is dirty, drain the pump by vacuum or turning upside down, then replace with 50/50 premixed ethylene glycol antifreeze. If fluid is cloudy, impeller side seal may be leaking.

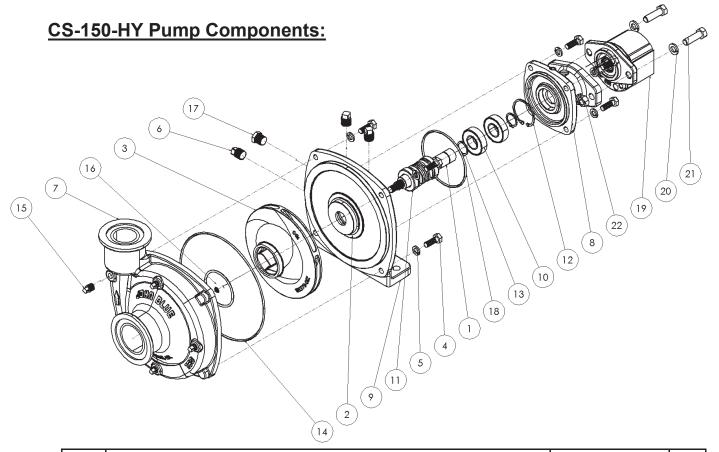
Hydraulic Drive Specifications:

Max Hydraulic Flow: 4 GPM*
Max Hydraulic Pressure: 3000 PSI*
Pump Port (P) Size: SAE-6
Tank Port (T) Size: SAE-8

Hydraulic line sizes should be sized appropriately to the flow capacity of the tractor / supply and rated for 3000 PSI continuous operating pressure. For flowrates from 0-4 GPM SAE-6, 3/8" hose is recommended and for SAE-8, 1/2" hose is recommended.

* MAXIMUM WATER FLOW FROM THE PUMP IS ACHIEVED AT 4 GPM HYDRAULIC FLOW, HYDRAULIC FLOW IN EXCESS OF 4 GPM OR HYDRAULIC PRESSURE IN EXCESS OF 3000 PSI CAN RESULT IN DAMAGE TO THE HYDRAULIC MOTOR.





Item	Description	Part #	Qty
1	SHAFT	116392-01	1
2	TEFLON SEAL RING	116246-01	2
3	IMPELLER	116379-01	1
4	5/16"-18 X 7/8" LG. HEX HEAD BOLT, PLATED	91013	8
5	5/16" SPLIT LW, PLATED	93023	8
6	1/8" NPT PLUG, PLATED	C-431-B	3
7	HOUSING	116380-01	1
8	BEARING HOUSING	116282-01	1
9	PEDESTAL	116381-01	1
10	BEARING	116385-01	2
11	DOUBLE SEAL - CERAMIC	116386-01	1
12	HOUSING RETAINING RING	116387-01	1
13	SHAFT RETAINING RING	116388-01	2
14	HOUSING O-RING – VITON #166	116389-01	1
15	1/8" NPT PLUG, PLATED	A-29	4
16	3/8"-24NF FLEXLOC NUT, SS	S-3557	1
17	SIGHT WINDOW	116384-01	1
18	ADAPTER O-RING – BUNA #152	116390-01	1
19	HYDRAULIC MOTOR	116486-01	1
20	3/8" WASHER	93024	2
21	3/8"-16 1-1/4 HEX BOLT, PLATED	90653	2
22	3/8"-16 HEX NUT, PLATED	92024	2

3.) Hydraulic Drive with Motor Protection (P/N: CS-150-HYR):

Installation:

This configuration is designed to drive the pump via a hydraulic motor and includes an inline flow regulator on the inlet side to protect the motor from excessive oil flow from the hydraulic power source. It is set to provide maximum RPM and power from the hydraulic motor. The outlet side includes an inline check valve to provide protection to the motor if hydraulic hoses are installed backwards. Additionally, it will work on open center, closed center (pressure comp.), and closed center (load sensing) hydraulic power units.

** Note that any plumbing must be supported so that its weight does not hang off the pump, this will void the warranty.

Storage:

After use, flush the pump with a solution that will neutralize the fluid you have been pumping, and then drain, then fill the pump with RV antifreeze for storage.

Maintenance:

Inspect the seal reservoir fluid level using the sight window, the fluid level should be above the middle of the window. If the fluid is dirty, drain the pump by vacuum or turning upside down, then replace with 50/50 premixed ethylene glycol antifreeze. If fluid is cloudy, impeller side seal may be leaking.

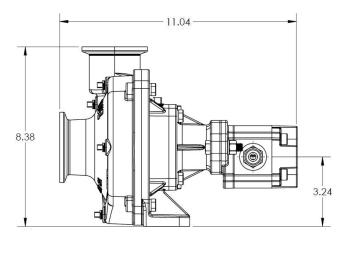
Hydraulic Drive Specifications:

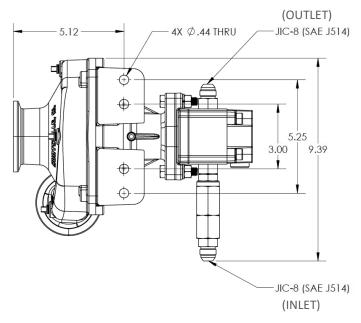
Max Hydraulic Flow: 4.75 GPM*
 Max Hydraulic Pressure: 3000 PSI*

Pump Port (P) Size : JIC-8 (SAE J514)
 Tank Port (T) Size : JIC-8 (SAE J514)

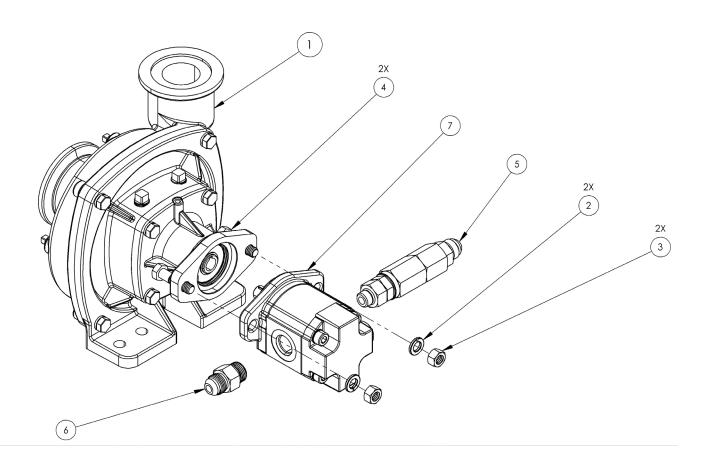
Hydraulic line sizes should be sized appropriately to the flow capacity of the tractor / supply and rated for 3000 PSI continuous operating pressure, for a flowrate of 4.75 GPM, 1/2" hose is recommended for both the pump and tank ports.

* MAXIMUM WATER FLOW FROM THE PUMP IS ACHIEVED AT 4.75 GPM HYDRAULIC FLOW. INLINE FLOW REGULATOR IS DESIGNED TO PREVENT HYDRAULIC FLOW IN EXCESS OF 4.75 GPM OR HYDRAULIC PRESSURE IN EXCESS OF 3000 PSI TO PROTECT HYDRAULIC MOTOR.





CS-150-HYR Pump Components:



Item	Description	Part #	Qty
1	1-1/2" X 1-1/4" CENTRIFUGAL SPRAY PUMP, HYDRAULIC ADAPTER	CS-150-H	1
2	3/8 LOCK WASHER, PLATED	93024	2
3	3/8-16 HEX NUT, PLATED	92024	2
4	3/8-16 X 1-1/2 HEX HEAD MACHINE BOLT, PLATED	90911	2
5	FLOW REGULATOR, 4.75GPM, #8 JICM INLET, #6 SAE OUTLET	116791-01	1
6	CHECK VALVE, #8 JICM	116614-01	1
7	10.4 GPM HYDRAULIC MOTOR	116486-01	1

4.) Gas Engine Drive Configuration (P/N: CS-150RG):

Installation:

This configuration is designed to drive the pump via a gas engine. The recommended engine is a Honda GX-160 (John Blue Part Number: 113798-01).

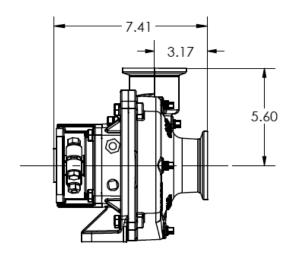
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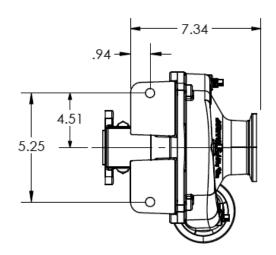
Storage:

After use, flush the pump with a solution that will neutralize the fluid you have been pumping, and then drain, then fill the pump with RV antifreeze for storage.

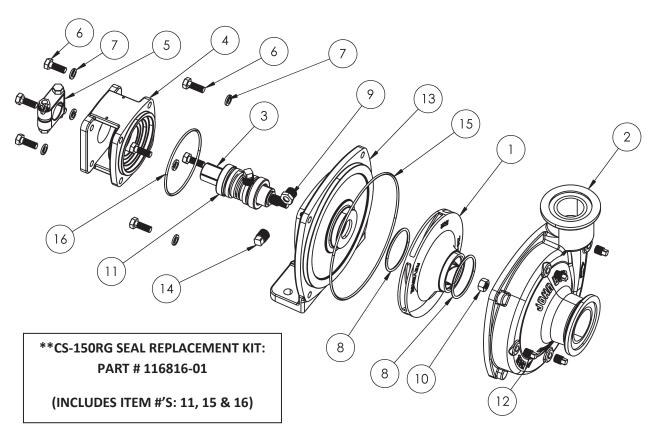
Maintenance:

Inspect the seal reservoir fluid level using the sight window, the fluid level should be above the middle of the window. If the fluid is dirty, drain the pump by vacuum or turning upside down, then replace with 50/50 premixed ethylene glycol antifreeze. If fluid is cloudy, impeller side seal may be leaking.





CS-150RG Pump Components:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	116413-01	IMPELLER	1
2	116414-01	HOUSING	1
3	116416-01	impeller shaft, gas engine	1
4	116417-01	ADAPTER, GAS ENGINE	1
5	S-3607S	SHAFT CLAMP	1
6	91013	5/16-18 x 7/8" LG HEX HEAD BOLT, PLATED	8
7	93023	5/16" SPLIT LOCKWASHER, PLATED	8
8	116246-01	PTFE O-RING	2
9	116384-01	SIGHT WINDOW	1
10	S-3557	3/8-24NF LOCK NUT, SS	1
11	S-3565-V	DOUBLE SEAL - CERAMIC	1
12	A-29	1/8" NPT PLUG	4
13	116415-01	PEDESTAL	1
14	95015	1/4" NPT PLUG	2
15	116389-01	HOUSING O-RING - VITON #166	1
16	116390-01	ADAPTER O-RING - VITON #152	1

Pump Troubleshooting:

ISSUE	PROBABLE CAUSE
Pump makes rattling noise while running	Cavitation or pump starvation (suction lift is too high or the inlet line is too restrictive)
	Clogged impeller or inlepiping (including strainer)
	Leaks in suction line or at inlet gasket
	Collapsed suction line
Reduced pump output or pressure	Trapped air in sections of suction line
	Suction lift is too great– flooded inlet recommended
	Discharge lift is too great
	Worn or damaged parts(impeller or volute)
	Leaks in suction line or at inlet gasket
Pump fails to prime or slow prime	Suction lift is too great– flooded inlet recommended
	Collapsed suction line
Seal reservoir fluid changes level	Leak at the input shaft seal if level isow
232333331	Leak at the impeller side seal if level is high

Hydraulic System Troubleshooting:

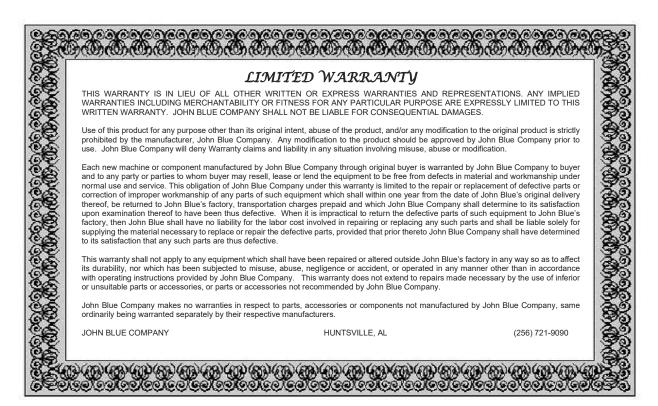
ISSUE	PROBABLE CAUSE
Reduced sprayer pump water flow or	Insufficient hydraulic flowor pressure fromtractor
water pressure	Damaged Orings on valves in hydraulic motor manifold se@Parts Breakdown section above
Insufficient water pressure	No water available Water pump exceeding water supply
micamolent water procedure	Leaks in water pressure line
External hydraulic leak	Damaged sealsor loose components
External Hydraulio loak	Assembly bolts loose
No water flow butmaximumhydraulic	Pressure and Tank lines between tractor and HYHYR are reversed
pressure	Reverse lines on the on hydraulic motor manifold.
pressure	Debris in water line stopping water pump fromotating.
Overheated hydraulic system	Excessive Hydraulic flow. Max water output available at 75 GPM Hydraulic flow. Hydraulic flow in excess of 25 GPM not recommended.

Note to the Owner

The pump should be inspected annually for any wear or damage to any of the components in order to ensure proper operation. Enter the date of installation in the space provided for future reference. This information will be required for ordering replacement parts or servicing your pump.

Our engineering department constantly improves its products. We reserve the right to make design and specification changes without notice.

DATE OF INSTALLATION:





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YOUR LOCAL DEALER



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